

Amendments to the Specification:

Please replace paragraph [0018] with the following amended paragraph:

[0018] Figs. 1 and 2 show a metalworking assembly that includes a metalworking tool shown as a grinding wheel 2 rotating in the direction of arrow 4 to engage a workpiece 6 that can be moved into the rotating wheel 2 in the relative direction of arrow 8. The illustrated operation is known in the art as "down" grinding in a contact region of the grinding wheel. The invention is found to work just as well with "up" grinding. Essentially the process of the invention is a developed form of the process known as creep-feed grinding, although this may be regarded as something of a misnomer since the enhancement results in [is] very much faster removal of workpiece material.